

Installation guide: SPC Flooring

* Read enclosed detailed installation instructions before beginning install.
* A flat subfloor is a must!
* Proper moisture testing is a must!
* Proper expansion around all permanent structures is a must!
* Molding, trim, transition, and finish pieces must not prevent the floor from floating.
* Failure to follow installation instructions will void warranty
* No acclimation is required under proper conditions.

**Please Carefully Read All Instructions Before You Begin Your Installation.**

**Improper Installation Will Void the Warranty**

**Always check flooring planks for defects such as chips and color variations under good light conditions. Check**

that groove is free of debris. Use planks from multiple boxes during installation to insure random pattern

variation. Inherent variations that are consistent with those of a natural product to include pattern, color, and

texture do not indicate defective material. It is normal and expected for there to be color and gloss variations.

Therefore, color and gloss inconsistency between samples, replacement product, or illustrations and actual

product is not a manufacturing defect.

**No acclimation is required under proper conditions. However, if flooring is exposed to temperatures less than**

**40⁰ F (5⁰ C) or more than 95⁰ F (35⁰ C) and/or if the flooring is exposed to relative humidity below 35% or above**

**70%, flooring must be conditioned by spreading them out in unopened cartons, not stacked, in the room where**

**they will be installed, for minimum 12 hours under the recommended temperature and humidity ranges specified**

**in this installation guide.**

The area in which the flooring is installed must remain \*climate controlled with the temperature between 65-

85°F (18-25°C) for the life of the product.

**\* Ever life SPC flooring may be installed in a vacation home, three-seasons room, etc., with a temperature between 55-95° (13-**

**35°C) at least 48-hours before and during the installation, even if temporary temperatures must be taken. Thereafter, the temperature**

**cannot fall to below 40°F (5°C) or higher than 95°F (35°C) and RH must maintain between 35-70%. In these installations, you must**

**use transition moldings at doorways and in any span greater than 40’ in any direction, as is true in light commercial and radiant heat**

installations.

**This product is a floating floor and should NOT be \*secured to the floor. Do not install fixed objects, such as**

**cabinets, on top of the flooring unless it is fully adhered and do not fasten trim/molding/transition pieces directly**

**to the floor.**

Required Tools and Supplies:

* Circular Saw
* Safety Glasses
* ¼” or ½” spacers
* Utility Knife
* Straight Edge Ruler or T-Square
* Pencil
* Tape Measure

If existing baseboard molding is difficult to remove, Quarter Round molding likely will be required to cover the expansion space need between flooring and baseboard.

**SUITABLE TYPES OF FLOORS AND FLOOR PREPARATION**

* The sub floor must be flat, dry, and clean. Carpet staples or any/all adhesive residue must be removed and floor
* must be clean to ensure proper installation. All wooden subfloors must be structurally sound and must be
* installed following the American Plywood Association’s (APA) and the manufacturer’s recommendations. If it is
* uncertain that any old adhesive residue may cause issues, use Adhesive Encapsulation.
* To check for flatness, hammer a nail into the center of the floor. Tie a string to the nail and push the knot against
* the floor. Pull the string tight to the farthest of the room and examine the floor for any high/lows relative to the
* string. Subfloors must be flat to 1/8” per 6’ (3mm per 0.92 meter). Any areas in excess of the flatness
* specification must be sanded down or filled with an appropriate leveler.
* This product can be installed over most existing floors including wood, non-cushioned vinyl or linoleum, and
* ceramic/porcelain tile if the existing flooring is intact and properly secured to the subfloor. If installing over
* ceramic/porcelain tile, grout lines in excess of 1/16” (0.625) must be filled with a Portland based skim coat/floor
* leveler according to the manufacturer’s guidelines.

**Warning:** This product should not be installed over carpet. Installation over carpet will void the warranty.

If an additional underlayment beyond what is already attached to the product is required.

approved underlayment should be used (Abatec or Mititec). When installed in rooms with direct sunlight, during

the peak hours of sunlight, the use of blinds/shades or drapes to avoid prolonged direct sunlight period is

recommended.

This product is waterproof but is not a **moisture barrier**. **The product can withstand topical water and water**

**penetration for us to 16 hours without being damaged**. However, water leaking over or around the outer edges of

the flooring can damage a wood subfloor and breed mold/mildew growth on subfloor and walls. This is not

considered a defect in the flooring.

Moisture in concrete subfloors can create high moisture vapor emission levels, hydrostatic pressure, and high

alkalinity levels. This combination is highly corrosive and damaging to flooring, over time. To avoid this, ensure

that concrete subfloors are constructed according to the American Concrete Institution’s guidelines (ACI’s 302.2

Guide). To check current conditions, an RH test using in situ Probes (ASTM F2170) is necessary. If the level of

hydrostatic pressure is over 90% RH, or will be above 90% RH during the life of the slab, our warranty requires

moisture mitigation, such as the use of a moisture barrier, like a 6-mil poly film or MSI underlayment, or you

must use adhesive designed to support 95%+ RH. There also is calcium chloride testing but

the in situ Probe (ASTM F2170) is the preferred test. Lightweight concrete (minimum density of 90 lbs. per

cubic foot) is acceptable if installed according to the manufacturer’s instructions and primed

primer.

Note: New concrete needs to cure for at least 60 days before installing flooring materials.

If considering Radiant heat, only Hydronic radiant heat is allowed. The heating components must have a

minimum of 3/8” separation from the product. System must be operational for a minimum of two weeks prior to

installation. Five days prior to installation, the temperature should be reduced to 65°F (18°C). After installation,

the temperature can be raised gradually (5°F per hour) to a maximum operation temperature of 85°F (29°C). An

in-floor thermostat is recommended to avoid overheating and a transition strip must be used for any installation

longer than 40’ in any direction. It is also suggested to use T-Molding in doorways.

Installation

**Note: inspect the planks/tiles for visible defects, color, finish and quality prior to installation. Installing**

**defective planks/tiles imply acceptance**.

•Remove the tongue (on the long side) from the first row of planks. This will ensure that the decorative surface

of the flooring is under the finished trim when installed. Use a utility knife to score through the tongue several

times until it easily snaps off.

**Note: The first row of planks may need to be trimmed lengthwise for a better fit at the end of the installation.**

Measure the room and divide by the width of the plank. If there is a remainder of less than

2”, the first row will need to be trimmed by that amount.

•Starting in the left hand corner, place the first plank with its’ trimmed side towards the wall. Use spacers along

all walls to maintain a minimum expansion gap of 1/4" (7-8mm) between the walls and the flooring.

•Attach the ends of the first plank and the second plank by lifting the second plank and inserting the tongue on

the short side into the groove of the first plank and lowering it into place. Line up edges and corners carefully

Using a sharp utility knife and a straight edge, score a line on the top surface of the plank. The plank should split

on the score line with little effort. Use saw to cut plank to size.

Note: The end pieces must be longer than 8”. This may require cutting a plank to start a row depending on the size of the room.

•Begin the next row with the cut piece from the previous row, creating the necessary stagger. This piece should

be a minimum of 8” (20cm) long and the joint offset from the previous row should be at least 10” (26cm) apart.

To attach, tilt the plank you are installing slightly upwards (about 15-25°), insert its tongue into the previous

row’s groove, and lower it into place. The plank will click into place with light pressure

•Install the second plank in the second row by inserting the short end tongue into the previously installed plank’s

groove. Align the plank so that the long side tongue tip is positioned just over the groove lip of the plank in the

first row Working from the end seam, at a low angle, insert the long tongue into the groove of the

adjoining plank. Very little force is required to fit the tongue into the groove. You should be able to feel the

tongue lock into the groove. Continue locking each piece into place, short side first and then long

side.

•To fit the last row, lay a plank on top of the previous row. With the plank against the wall, mark a line down the

length of the plank and cut the planks accordingly.

•Door Frames and heating vents also require expansion room. Cut the planks to the correct length. Place the cut

plank next to its actual position, use a ruler to measure the areas to be cut out and mark them. Cut out the

marked points allowing the correct expansion distance on each side. T-molding is suggested in all doorways.

•You can trim doorframes by turning a panel upside down to use as a height guide. Using a handsaw, cut door

frames to the necessary height so that planks slide easily under them.

•To finish the perimeter of the room, install quarter round molding using finishing nails. Nail quarter round

directly into the baseboard not the flooring.

Maintenance, Tips, and Warnings

MAINTENANCE:

Dust-mop or broom can be used for daily maintenance. When necessary, clean with a MOIST cloth or mop and a

neutral PH cleaner – heavy use of detergent cleaners will leave a residue and, over time, lead to a cloudy film.

NEVER USE floor polish or floor cleaning wax, oils, soaps, etc. These products can damage and/or leave a film

on the flooring. This is not a flooring defect.

TIPS:

**- Always use felt tip protectors on all furniture legs/feet, and regularly clean any gathered dirt/grit from the pads**

**- Walk off mats should be placed at all exterior entrances to protect the Flooring from soil, grit, deicers, asphalt**

**sealers, and other contaminants capable of damaging the Flooring. Suitable walk off mats should contain both**

**soft and firm fibers to facilitate removal of wet or solid contaminants from shoe soles. An extra set of walk off**

**mats should be available for each entrance so walk off mats can be replaced and cleaned weekly during routine**

**maintenance or more often depending upon site and weather conditions. Warning: Never use vinyl/latex/rubber**

**backed protective mats**

**- Area rugs are recommended**

**- Keep pet nails trimmed**

**- Sharp shoe-heels (e.g. high-heels) may dent the floors**

**- Never slide furniture across a floor without pads**

**- Keep floors clean**

**- For wet areas such as bathrooms, caulk/completely seal the perimeter of the floor with a flexible silicon caulk**

WARRANTIES:

**Joint Integrity:** During the period of the warranty the locking system will not fail when properly installed and

maintained according to the manufacturer’s instructions. Installed flooring must remain climate controlled with

the temperature of 55-95°F (13-35°C) for the life of the produce, with the herein listed exceptions.

**Manufacturing Defect:** During the period of the warranty, this product will be free from manufacturing defects.

**Water Proof:** During the period of the warranty, this product is 100% waterproof and the structural integrity of

the floor will not be diminished by exposure to water as herein described.

**Wear Resistance:** During the period of the warranty, this product’s wear layer will not wear through to the

decorative layer under normal use. Excessive wear due to improper maintenance or care is not a wear layer or

product defect.

What is NOT Covered by this Warranty (item list is not exhaustive)

**Improper Installation:** Material that is not installed in accordance with the Installation Instructions is not a

manufacturing related defect. Installer workmanship is not warranted.

Labor cost to repair or replace material installed with visible defects/imperfections.

Improper maintenance, resulting in gloss level loss.

Damage resulting from use of strong detergents, chemicals, paints, dyes, improper mats, fertilizers, or other

similar materials.

Damage caused by rolling loads, including but not limited to chairs, appliances, or other objects are not

covered by the warranty.

Damage caused by moving appliances or heavy furniture without protecting the floor. (Always protect

flooring by using protective covering when moving heavy objects.).

Damage or scratches resulting from accidents, casualty events, abuse or improper usage (including damage

from pet claws or teeth, urine, etc.). Accidents, abuse, and improper usage are defined as, but are not limited to

**damage caused by:** casters on furniture, rotating beater bars on vacuum cleaners, burns, cuts, impact from

heavy and sharp objects – with the Prescott exception, narrow or spike heels, cleats, etc., as well as, damage

resulting from unprotected furniture legs. Chairs, sofas, or furniture with castors must be fitted with soft

rubber wheels and have an adequate protective mat or protective castor cups to prevent rolling load damage.

• Damage caused by leaks from appliances or plumbing.

• Construction damage after installation.

• Installation-related errors or damage including improper conditioning of jobsite and flooring materials, when

necessary, and/or poor subfloor performance or failure.

• Fading, discoloration, or other damage due to excessive temperatures or sunlight. Radiant heat must not

exceed 85°F (29°C) and be approved by the manufacturer for the use of their product with resilient vinyl

flooring applications.

• Problems or damage due to excessive moisture or hydrostatic pressure from the sub-floor.

• Discoloration caused by use of vinyl, latex, or rubber-backed floor mats. Note: some synthetic backed carpets

contain latex in the manufacturing process that may discolor vinyl. Always use mats marked as “non-staining”.

• Discoloration caused by rubber pads, rubber wheels, rubber tires, rubber rollers, automotive tires, etc.

• Flooring installed on stair is excluded from warranty coverage.

• Installation of residential product in a commercial environment.

If the product fails to perform as stated in the warranty, reserves the right to have the product inspected by a

certified inspector. Should product be determined to be defective, reserves the right to either repair or

replace the defective area with the same color, design, and grade product, if available. If product is unavailable

or discontinued, reserves the right to select and supply similar material.

• If repairs or replacement of a section is deemed necessary, all items must be cleared from the affected area

subsequent to the original installation. The cost associated with the removal of those items will not be credited

or reimbursed.

• Product costs will be covered for the length of the warranty.

• Labor costs will not be covered.

• Warranty coverage for the replacement floor is limited to the remaining portion of the original warranty.

• Any additional claims for loss of profit or incidental losses due to defective product will not be considered.

Some examples of incidental damages are: replacement of subfloors or underlayment, trim moldings,

disconnecting / reconnecting appliances, moving of furniture or any other losses deemed in

Failure to follow these procedures may result in voiding some or all of the warranty. This limited warranty is

non-transferable and extends only to the original end user. Please note: Some jurisdictions do not allow

exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty

lasts, so the above limitation and exclusion may not apply to you.

This warranty gives you specific right and you may also have other right, which vary from state to state.